

Simultaneously Electrogenerated Cycloaddition Partners for Regiospecific Inverse-Electron-Demand Diels–Alder Reactions: A Route for Polyfunctionalized 1,4-Benzoxazine Derivatives

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A multistep one-pot electrochemical synthesis of a variety of complex 2-alkylamino-1,4-benzoxazine derivatives is described. The reactions are regiospecific and diastereospecific in the case of heterocyclic annulation. This cascade sequence, wherein both cycloaddition partners are generated in situ, at room temperature, under metal-free conditions, allows the inverse-electron-demand Diels–Alder reaction of an *o*-iminoquinone diene and a secondary alkylenamine dienophile, two chemically nonaccessible unstable entities. To increase the molecular diversity, a variant in which the enamine is separately prepared completes the aforementioned procedure. The extension of this reaction should be useful to generate libraries of heterocycles.

Introduction

The Diels–Alder (DA) reaction constitutes one of the most powerful synthetic routes for the construction of six-membered-ring systems,¹ and it has been applied to the synthesis of complex pharmaceutical and biologically active compounds.² Since the discovery of natural Diels–Alderase enzymes,³ this reaction is no longer regarded as the exclusive domain of synthetic organic chemistry and there is currently much interest in developing enzyme-catalyzed DA reactions due to the level of stereocontrol that can be exercised.⁴ The most commonly utilized DA reaction is the normal DA reaction which requires an electron-poor dienophile and an electron-rich

diene. In contrast, the scope and frequency of the inverse-electron-demand Diels–Alder (IEDDA) reaction are dwarfed by those of the normal DA reaction, the major limitation of the IEDDA reaction being a lack of ready accessible simple electron-deficient dienes. It is, however, well-established that azadienes are effective aromatic dienes for participation in IEDDA reactions leading to a plethora of heterocyclic compounds.⁵

Recently, we showed that electrogenerated 3,4-azaquinone **1_{ox}** behaved as an efficient catalyst for the autorecycling oxidation of aliphatic primary amines under metal-free conditions.⁶ The catalytic cycle produced the reduced catalyst **1_{red}** and an alkylimine as the product of amine oxidation (Scheme 1).

However, in the case of R¹R²CHCH₂NH₂ amines, the catalytic process ceased after a few turnovers, as the catalyst was trapped through [4 + 2] cycloaddition reaction with the simultaneously electrogenerated tautomeric enamine form of the alkylimine extruded during the catalytic process (Scheme 1). This serendipitous reaction allowed the rapid and regiospecific construction of polyfunctionalized 1,4-benzoxazine derivatives through a cascade transformation wherein both cycloaddition partners were generated in situ. An expedient investigation of the reaction led to a preliminary communication.⁷ Because the reactivity of *o*-quinone imine as an azadiene for IEDDA reactions represented uncharted terrain, though similar reactions with *o*-quinone monoimides⁸ and

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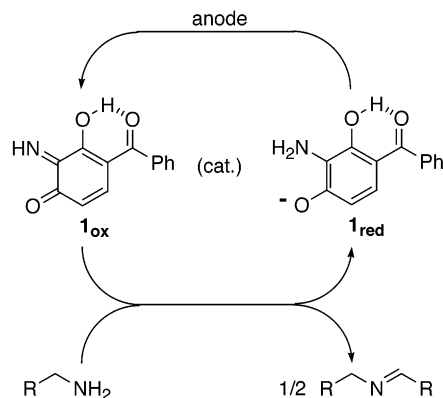
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SCHEME 1. Catalytic Oxidation of Primary Aliphatic Amines Mediated by Electrogenerated 3,4-Azaquinone 1_{ox}



o-quinone monooximes⁹ are known, we then decided to explore further its potential for [4 + 2] cycloaddition reactions with variously substituted enamines. In this paper, we present a full account of the 1_{ox} -mediated cascade reactions leading to the construction of complex 1,4-benzoxazine derivatives in a regioselective manner and allowing diastereospecific heterocyclic annellation.

Results and Discussion

Optimization of the 1_{ox} -Mediated Cascade Reactions. First, we have performed optimization studies of the 1_{ox} -mediated cascade reactions using aminomethylcyclohexane as the amine substrate. As shown in Table 1, we found that the optimum conditions required a mercury anode, methanol as the solvent, and tetraethylammonium perchlorate (TEAP) as the supporting electrolyte. One equivalent of 1_{red} and 20.0 equiv of amine substrate were an ideal reagent combination for the reaction (Table 1, entry 2). Under these conditions, the cyclic voltammogram of compound 1_{red} (2 mM), in deaerated MeOH containing an excess of aminomethylcyclohexane (40 mM), at a dropping mercury electrode, showed an oxidation peak Pa due to a diffusion-controlled two-electron process at -50 mV vs SCE, the sweep rate being 0.5 V s^{-1} . As can be seen in Figure 1, a cathodic peak Pc appeared on the reverse sweep at -150 mV vs SCE, illustrating the partial reversibility of the two-electron transfer that could be assigned to the 3,4-aminophenol 1_{red} /3,4-iminoquinone 1_{ox} redox couple. However, the redox potential E° could not be accurately evaluated under our experimental conditions, as the system (Pa, Pc) did not fulfill all the diagnostic criteria required for a reversible process, at least when v was ≤ 500 V s^{-1} : the ratio of the height of Pa over that of Pc

never reached unity ($i_{pc}/i_{pa} \sim 0.8$) and the value of $E_{Pa} - E_{Pc}$ (E being the peak potential) was found to be higher than 30 mV. Note that, in the reverse sweep, a second reduction peak Pc' was recorded at a more negative potential (-1770 mV vs SCE) due to the irreversible two-electron reduction of the carbonyl group of the benzophenone skeleton.^{6a}

When the controlled potential of the mercury pool was fixed at $+50$ mV vs SCE, which is at a potential for which 1_{red} could be oxidized to the iminoquinone form 1_{ox} (Figure 1), the anodic current remained unchanged for a certain time, consistent with steady-state catalytic behavior.

Accordingly, a value of 16 was found for the total number of electrons (n) transferred per molecule of 1_{red} in the catalytic process (eight turnovers). These results indicated that the $1_{red}/1_{ox}$ system behaved as a redox mediator for the indirect electrochemical oxidation of aminomethylcyclohexane to the corresponding alkyimine (Scheme 1), according to the transamination mechanism previously reported.^{6a} Further, the catalytic process ceased and close inspection of the exhaustively oxidized solution revealed that electrogenerated 3,4-azaquinone 1_{ox} was trapped with the tautomeric enamine form of the alkyimine produced during the catalytic process (Scheme 2), to give the substituted 2-alkylamino-1,4-benzoxazine **2a** in 77% yield, along with 3% of the accompanying 2-hydroxy byproduct **2b** resulting from the conversion of **2a** on silica gel¹⁰ (Table 2, entry 1). At this point, it should be mentioned that the workup and isolation procedures were crucial to the success of this reaction (see the Experimental Section). In particular, under acidic workup conditions, the 2-alkylamino chain was removed and the 2-alkylamino-1,4-benzoxazine derivative **2a** was converted to the corresponding 2-hydroxy compound **2b**. This ease of transformation was confirmed by treatment of benzoxazine **2a** under various acidic conditions which yielded hemiacetal **2b** in high yields (Table 3, entries 1–4).

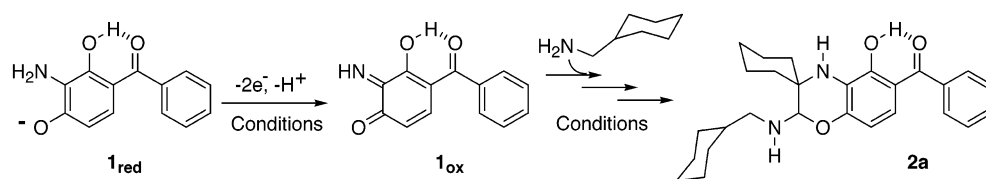
The progress of the electrolysis was simultaneously followed by monitoring the UV–vis absorption spectrum. After application of the potential ($E = +50$ mV vs SCE), no spectral changes were observed for a time, consistent with steady-state catalytic behavior (Figure 2). After the consumption of 5 F mol^{-1} , a decrease in the UV–vis absorption band shown by the monoanionic form of 1_{red} at 350 nm ($\epsilon/mol^{-1} L cm^{-1} = 19\,000$) was observed, while new bands at 320 and 259 nm developed. Spectral changes showed three isosbestic points at 330, 245, and 230 nm, indicating that a simple equilibrium between two species was shifted. The new bands at 320 and 259 nm could be assigned to the 2-alkylamino-1,4-benzoxazine **2a**, as corroborated after recording the UV–vis absorption spectrum of the isolated product.

Scope of the 1_{ox} -Mediated Cascade Reactions. With the reliable set of conditions in hand, we probed the generality of the IEDDA reaction with a variety of electrogenerated enamines. Table 2 shows some examples of the molecular diversity that is accessible through this reaction which is an inverse-electron-demand controlled Diels–Alder reaction between the electron-poor *o*-azaquinone heterodiene and the electron-rich enamine di-

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TABLE 1. Optimization of the 1_{ox} -Mediated Cascade Reaction

entry	anode	solvent	supporting electrolyte ^a	initial concn of 1_{red} (mM)	aminomethyl cyclohexane (mM)	n^b	yield ^c (%)
1	Hg	MeOH	TEAP	2.0	20.0	11	66
2	Hg	MeOH	TEAP	2.0	40.0	16	77
3	Hg	MeOH	TEAP	2.0	100.0	17	51
4	Hg	MeOH	TEAP	1.0	40.0	14	68
5	Hg	MeOH	TEAP	0.5	40.0	15	52
6	Hg	MeOH	LiClO ₄ ^d	2.0	40.0	12	76
7	Hg	MeOH	TEATFB	2.0	40.0	15	56
8	Hg	MeCN ^e	TEAP	2.0	40.0	15	10
9	Pt	MeOH	TEAP	2.0	40.0	25	47
10	Carbon	MeOH	TEAP	2.0	40.0	15	10

^a TEAP = tetraethylammonium perchlorate, TEATFB = tetraethylammonium tetrafluoroborate, rt, 8h. ^b Total number of electrons transferred per molecule of 1_{ox} . ^c Yields refer to chromatographically pure isolated products. ^d TEAP is preferred over LiClO₄, due to the potentially explosive hazard character of the latter. ^e MeCN is not a suitable solvent probably because strong solvation of methanol to the azaquinone 1_{ox} may be required to enhance the electrophilicity of the quinonoid moiety of 1_{ox} , making it capable of participating in IEDDA reaction.

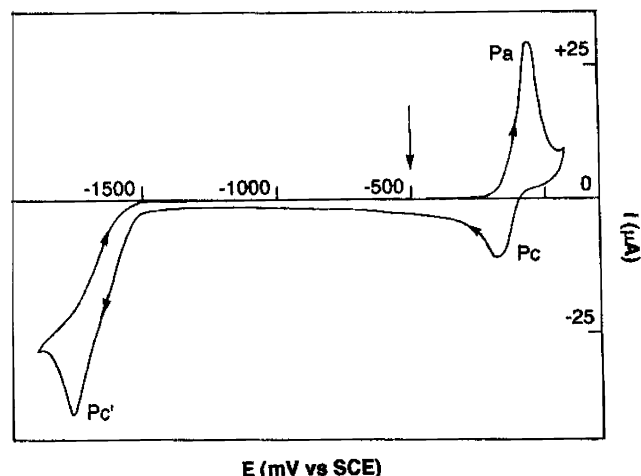
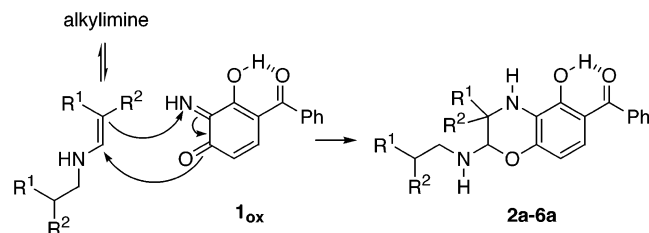


FIGURE 1. Cyclic voltammogram of 1_{red} (2 mM) at a dropping mercury electrode in deaerated MeOH containing tetraethylammonium perchlorate (20 mM) and aminomethylcyclohexane (40 mM). Arrowheads indicate the direction of the potential sweep; $v = 0.5 \text{ V s}^{-1}$. The vertical arrow indicates the initial potential point.

SCHEME 2. Regiospecific IEDDA Reaction of Enamine Dienophile with *o*-Azaquinone Diene 1_{ox} , Electrogenerated Simultaneously, To Give Polyfunctionalized 1,4-Benzoxazine Derivatives



enophile. This uncatalyzed cycloaddition reaction occurs at room temperature, within 8–10 h, with complete regiospecificity. The more electron-rich carbon atom of the enamine dienophile adds to the nitrogen atom of the

heterodiene system 1_{ox} (Scheme 2). Accordingly, alkylenamines with a pronounced electron-rich character led to the formation of the expected cycloadduct in high yields (Table 2, entries 1–4), whereas the enamine that bore phenyl substituents resulted in somewhat lower yield (Table 2, entry 5).

Interestingly, when we used a cyclic alkylenamine generated from the 1_{ox} -mediated catalytic oxidation of 2-methylcyclohexylamine, we found that the cascade sequence led to heterocyclic annulation in a diastereospecific manner, as established on the basis of NOE experiments (see the Experimental Section). Nevertheless, the 5a-alkylaminophenoxazine **7a** was isolated in modest yield (25%) for two reasons. First, it was easily hydrolyzed by silica gel to afford the hemiacetal byproduct **7b** in 15% yield (Table 2, entry 6). Second, the concomitant formation of the less substituted cyclic alkylenamine isomer, which could not be avoided,¹¹ did not afford the corresponding phenoxazine derivative. This was supported by the attempt to react cyclohexylamine, where no product was formed.

In the specific case of ring-substituted phenylethylamines as the amine starting material, the catalytic process ceased rapidly (two to five turnovers), while a yellow solid precipitated in the electrolysis solution. This was collected by filtration and identified as a 2-alkylamino-1,4-benzoxazine derivative. As described above, the electrogenerated 3,4-azaquinone 1_{ox} was trapped through [4 + 2] cycloaddition with alkylenamines, leading to unstable aryl-2*H*-3,4-dihydro-1,4-benzoxazine intermediates (Scheme 3, step 1). However, these compounds could be isolated as stable products **8–13** in yields ranging from 58 to 76% (Table 4, entries 1–6), after a

(11) The preparation of enamines from unsymmetrically ketones gives rise to the formation of two regiochemically distinct isomers whose the ratio depends on the relative reactivity of the two enamines. As a general rule, the more substituted the enamine, the slower it undergoes reaction. (a) Gurowitz, W. D.; Joseph, M. A. *J. Am. Chem. Soc.* **1967**, 3289. (b) Whitesell, J. K.; Whitesell, M. A. *Synthesis* **1983**, 517 and references therein.

TABLE 2. [4 + 2] Cycloaddition Reaction of Simultaneously Electrogenerated O-azaquinone Diene **1_{ox}** and Enamine Dienophile^a

Entry	Amine starting material	Product (s) (Yield %) ^b	
1		 2a (77)	 2b (3)
2		 3a (70)	 3b (4)
3		 4a (71)	 4b (6)
4		 5a (70)^c	 5b (5)^c
5		 6a (55)	—
6		 7a (25)^d	 7b (15)

^a Reagents and conditions: (**1_{red}**) = 2 mM, (amine) = 40 mM, MeOH, rt, Hg anode ($E = +50$ mV vs SCE), 8–10 h. ^b Yields refer to chromatographically pure isolated products. ^c Obtained as a mixture of two unassigned diastereoisomers (ca. 1:1 ratio). ^d A cis–trans mixture of 2-methylcyclohexylamine was used as the starting amine, so that two diastereoisomers were isolated which differed by the position (axial or equatorial) of the methyl group on the 5a-alkylamino side chain.

subsequent two-electron oxidation step (Scheme 3, step 2). Note that the yield of the benzoxazine derivative **14** decreased to 20% when a methoxy group was introduced in ortho position of the phenyl ring, probably for steric reasons (Table 4, entry 7).

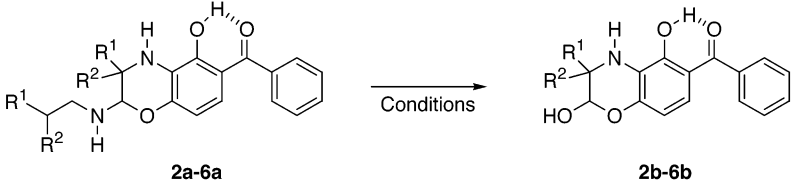
All the above results showed that, under our experimental conditions, no subsequent elimination of the alkylamino chain was observed, in contrast to what has been previously reported for similar cycloaddition reactions of enamines with heterodienes.¹² This feature is of synthetic interest since the multistep one-pot electrochemical procedure we describe represents the first synthesis of 1,4-benzoxazine derivatives that bear alkylamino substituents on the oxazine ring.¹³

Catalytic Oxidation of Amine R¹R²CHCH₂NH₂ Mediated by the 3,4-Azaquinone **1_{ox} in the Presence of a Second Amine R³NH₂.** In a second series of experiments aimed at increasing the molecular diversity,

we attempted to generate enamines in which the substituents on the amino group were different from those linked to the double bond. For this purpose, the amine

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(13) To the best of our knowledge, only two syntheses of 1,4-benzoxazine derivatives bearing either a 2-imidazolone or a 3-aminomethyl substituent have been reported until now: (a) Touzeau, F.; Arrault, A.; Guillaumet, G.; Scalbert, E.; Pfeiffer, B.; Rettori, M.-C.; Renard, P.; Mérou, J.-Y. *J. Med. Chem.* **2003**, *46*, 1962 and references therein. (b) Banzatti, C.; Heidempergher, F.; Melloni, P. *J. Heterocycl. Chem.* **1983**, *20*, 259.

TABLE 3. Hydrolysis^a of 2-Alkylaminobenzoxazines 2a–6a to 2-Hydroxybenzoxazines 2b–6b


Entry	Substrate	R ¹ , R ²	Solvent	Acid (M)	Temp. (°C)	Time	Product	Yield (%) ^b
1	2a	(CH ₂) ₅	MeOH	hydrochloric (0.1)	60	30 min	2b	95
2	2a	(CH ₂) ₅	MeOH	acetic (1.0)	60	3.5 h	2b	97
3	2a	(CH ₂) ₅	toluene	silica	60	5.5 h	2b	88
4	2a	(CH ₂) ₅	toluene	silica	20	24 h	2b	85
5	3a	(CH ₂) ₄	MeOH	hydrochloric (0.1)	60	30 min	3b	97
6	4a	Me, Me	MeOH	hydrochloric (0.1)	60	15 min	4b	97
7	4a	Me, Me	MeOH	acetic (1.0)	60	30 min	4b	96
8	5a	Me, Et	MeOH	hydrochloric (0.1)	60	20 min	5b	98
9	6a	Ph, Ph	MeOH	hydrochloric (0.1)	60	24 h	6b	60 ^c

^a Reactions were carried out on a 2 mM solution of substrate in solvent/acid (ca. 70/30 ratio). ^b Yields refer to chromatographically pure isolated products. ^c 30% of the recovered substrate were obtained also.

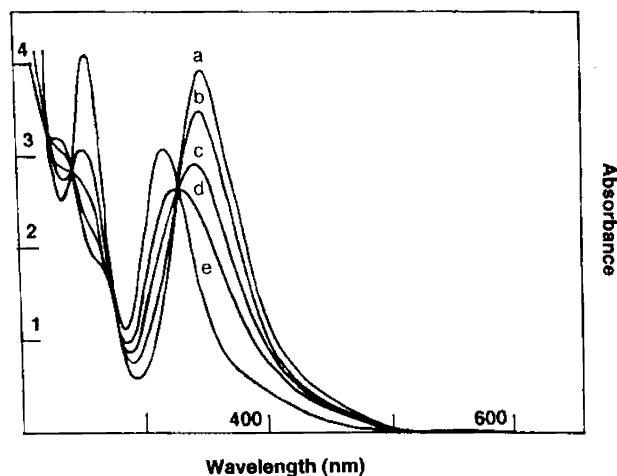
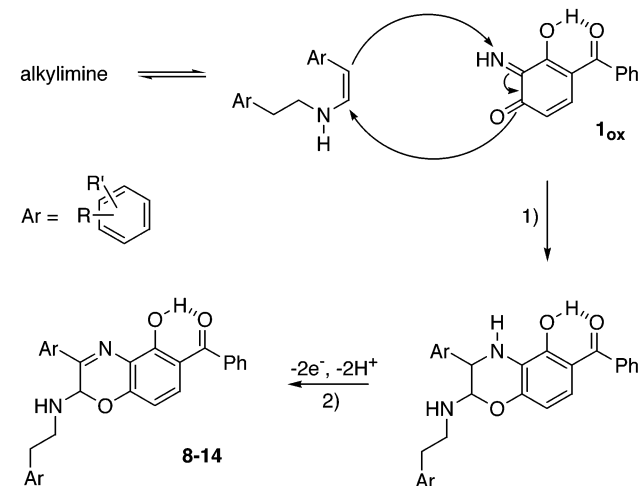


FIGURE 2. Spectrophotometric changes accompanying the electrochemical oxidation of **1_{red}** (2 mM) at a mercury pool ($E = +50$ mV vs SCE), in deaerated MeOH containing tetraethylammonium perchlorate (20 mM) and aminomethylcyclohexane (40 mM): (a) 0 (before electrolysis); (b) 6; (c) 10; (d) 12; (e) 16 mol of electrons. Cell thickness, 0.1 cm.

$R^1R^2CHCH_2NH_2$ was catalytically oxidized by *o*-azaquinone **1_{ox}** in the presence of a second primary aliphatic amine R^3NH_2 . Table 5 gives some examples of 1,4-benzoxazine derivatives produced in this way. Efforts were made to optimize the yield of benzoxazines and led to the conclusion that the optimum conditions required roughly equimolar quantities of both reacting amines. However, the choice of amines proved to be important for the outcome of the reaction which was affected by steric and electronic effects exerted by the substituents R^1 , R^2 , and R^3 : the most nucleophilic amine was oxidized,

SCHEME 3. **1_{ox}**-Mediated Cascade Sequence Leading to 2-Alkylamino-1,4-benzoxazine Derivatives **8–14**



except when prevented by steric hindrance (Table 5, entries 1–8). Concerning the low yield of the 1,4-benzoxazine derivative **23** (Table 5, entry 9), it was due to the concomitant formation of another enamine which afforded the unwanted benzoxazine **6a** (Table 2, entry 5) as the major product.

Another limitation of our electrochemical procedure that uses both in situ generated diene and dienophile was illustrated by the catalytic oxidation of a primary amine $R^1R^2CHCH_2NH_2$ mediated by the *o*-azaquinone **1_{ox}** in the presence of a secondary amine R^3NHR^4 , which failed to produce the expected tertiary alkylenamine, whereas the secondary alkylenamine continued to be generated lead-

TABLE 4. 1_{ox} -Mediated Cascade Sequence Affording 2-Alkylamino-1,4-benzoxazine Derivatives 8–14^a

Entry	Enamine	Product	Yield (%) ^b
1			58
2			60
3			76
4			75
5			60
6			60
7			20

^a Reagents and conditions: (1_{red}) = 2 mM, (amine) = 40 mM, MeOH, rt, Hg anode ($E = +50$ mV vs SCE), 6–8 h. ^b Yields refer to chromatographically pure isolated products.

ing to the benzoxazine derivatives reported in Table 2. Therefore, to avoid these limitations, we envisioned some modifications of the aforementioned procedure.

Cycloaddition Reaction of the Electrogenerated Azaquinone 1_{ox} with a Separately Prepared Enamine. To extend the scope of the reaction, we focused on the [4 + 2] cycloaddition of a separately prepared enamine with the electrogenerated 3,4-azaquinone 1_{ox} . Thus, the cycloaddition would no longer be limited to the enamine part that originates from the more nucleophilic amine and it could be performed with tertiary alkylamines. To explore this novel prospect, a series of secondary and tertiary enamines was synthesized by condensation of the appropriate aldehyde (or ketone) and amine. Then, their reactivity in IEDDA reactions with

electrogenerated *o*-azaquinone 1_{ox} was examined. Our initial attempts to prepare the expected 2-alkylamino-1,4-benzoxazine derivatives were disappointing, leading to low yields of the desired products. We attributed these results to the instability of both 3,4-azaquinone 1_{ox} and secondary enamines which prohibited their efficient use in IEDDA reactions. So, to circumvent this problem, compound 1_{red} was added by small portions to the electrolysis solution, which contained the separately prepared enamine. In the meantime, the anodic potential was maintained at +50 mV vs SCE (see the Experimental Section). Thus, the continuously low concentration of the electrogenerated *o*-azaquinone 1_{ox} , together with the large excess of enamine, should promote the cycloaddition reaction at the expense of the dimerization, or polymer-

TABLE 5. 1_{ox} -Mediated Oxidation of Amine $R^1R^2\text{CHCH}_2\text{NH}_2$ in the Presence of a Second Amine $R^3\text{NH}_2$ ^a

Entry	Amine starting materials		Product	Yield (%) ^b
	$R^1R^2\text{CHCH}_2\text{NH}_2$	$R^3\text{NH}_2$		
1				70 ^c
2				50
3				60
4				41
5				33
6				68 ^d
7				66 ^{c, d}
8				62 ^d
9				5 ^d

^a Reagents and conditions: (1_{red}) = 2 mM, ($R^1R^2\text{CHCH}_2\text{NH}_2$) = ($R^3\text{NH}_2$) = 20 mM, MeOH, rt, Hg anode ($E = +50$ mV vs SCE), 8–10 h. ^b Yields refer to chromatographically pure isolated products. ^c Obtained as a mixture of two unassigned diastereoisomers (ca. 1:1 ratio). ^d Besides benzoxazines **20**, **21**, **22**, and **23**, benzoxazines **4a**, **5a**, **2a**, and **6a** were isolated as byproducts, in yields of 5, 10, 20, and 40%, respectively, as a consequence of the concomitant production of another unwanted enamine.

ization, of both cycloaddition partners. As shown in Table 6 (entry 1), the reaction proved to be efficient since the yield of the benzoxazine derivative **23** was markedly improved (55%), when compared to that of the aforementioned electrochemical procedure (5%) (Table 5, entry 9). Similarly, the desired products **24**–**26** could be isolated within 4 h, in yields ranging from 45 to 61% (Table 6, entries 2–4).

As confirmed by NMR experiments, condensation of 2-methylcyclohexanone and appropriate amine produced the corresponding imine, which tautomerized to enamine in the course of the anodic electrolysis, yielding two regiochemically distinct isomers. As already reported, the most substituted enamine and the electrogenerated *o*-azaquinone 1_{ox} cyclized with complete diastereospecificity

to give the 2-alkylamino-1,4-benzoxazine derivatives **27** and **28** in 25% yield (Table 6, entries 5 and 6).

Despite its aromaticity, commercially available 2,3-dihydro-1*H*-cyclopent[b]indole with latent enamine functionality participated in the IEDDA reaction with the electrogenerated *o*-azaquinone diene 1_{ox} affording the expected indolobenzoxazine ring system **29** in 16% yield (Table 6, entry 7).¹⁴

As for the secondary enamines (Table 2), tertiary alkylenamines with a pronounced electron-rich character led to the formation of the expected cycloadduct in high yields (Table 6, entries 8–10), whereas introduction of phenyl substituents resulted in lower yields (Table 6, entries 12 and 13). Surprisingly, with 1-piperidino-2-methyl-1-propene (Table 6, entry 11), the yield of the

TABLE 6. [4 + 2] Cycloaddition Reaction of the Electrogenerated *o*-Azaquinone Diene **1_{ox}** and Separately Prepared Enamine Dienophile^a

Entry	Enamine	Product	Yield (%) ^b	Entry	Enamine	Product	Yield (%) ^b
1			55	8			64
2			60	9			80
3			61	10			75
4			45	11			26
5			26 ^c	12			14
6			25 ^c	13			14
7			16 ^d				

^a Reagents and conditions: (**1_{red}**) = 2 mM, (enamine) = 6–10 mM, MeOH, rt, Hg anode ($E = +50$ mV vs SCE), 4 h; 1 equiv of amine engaged in the synthesis of the enamine was added to the bulk solution for producing the monoanionic species of **1_{red}**, which is the sole form that can be oxidized to **1_{ox}**. ^b Yields refer to chromatographically pure isolated products. ^c Besides benzoxazines **27** and **28**, hemiacetal **7b** was isolated as the byproduct in roughly 10% yield. ^d 1 equiv of *tert*-butylamine was added to the bulk solution for producing the monoanionic species of **1_{red}**.

desired cycloadduct **33** was found to be low (26%). This result presumably reflected the particular instability of the alkylenamine in the course of the anodic electrolysis.

Conclusion

In this paper, we have described a cascade transformation traversing through an *o*-iminoquinone and demon-

strated its synthetic utility for the construction of polyfunctionalized 1,4-benzoxazine derivatives. The reactions are regioselective and diastereoselective in the case of heterocyclic annulation. The electrochemical procedure, wherein both cycloaddition partners are generated in situ, allows the systematic study of the IEDDA reaction of an *o*-iminoquinone and a secondary alkylenamine, two chemically non accessible unstable materials.^{11b,15} The methodology that uses a separately prepared secondary or tertiary enamine nicely completes the initial electrochemical procedure in terms of increasing the molecular diversity. Interestingly, the reactions can be conducted at room temperature, under metal-free conditions. The extension of this cascade reaction should be useful to

(14) Indole has often served as a dienophile, especially for intramolecular IEDDA reaction. For a review, see: (a) Lee, L.; Snyder, J. K. *Adv. Cycloaddit.* **1999**, *6*, 119. For very close examples using indoles, see: (b) Omote, Y.; Tomotake, A.; Kashima, C. *Tetrahedron Lett.* **1984**, *25*, 2993. (c) Omote, Y.; Harada, K.; Tomotake, A.; Kashima, C. *J. Heterocycl. Chem.* **1984**, *21*, 1841. (d) Black, D. St C.; Craig, D. C.; Heine, H. W.; Kumar, N.; Williams, E. A. *Tetrahedron Lett.* **1987**, *28*, 6691.

generate libraries of heterocycles which constitute the molecular framework of medicinally relevant compounds. Finally, as a result of their structural similarity with a series of topologically different 1,4-benzoxazine derivatives reported earlier,¹⁶ the biological evaluation of these new benzoxazine derivatives as neuroprotective agents is currently in progress and will be reported elsewhere.

Experimental Section

Chemicals were commercial products of the highest available purity and were used as supplied. Reduced catalyst **1_{red}** was synthesized as previously reported.¹⁷ All apparatus, cells, and electrodes were identical with those described previously.¹⁸

[(R,S)-2-Cyclohexylmethylamino-5-hydroxy-3-spiro-1'-cyclohexyl-3,4-dihydro-2H-1,4-benzoxazin-6-yl](phenyl)methanone 2a. 3,4-Aminophenol **1_{red}** (114.5 mg, 0.5 mmol) and aminomethylcyclohexane (1.3 mL, 10 mmol) were added to a 0.02 M solution of tetraethylammonium perchlorate (TEAP) (1.15 g, 5 mmol) as the supporting electrolyte in MeOH (250 mL). The resulting solution was then oxidized under nitrogen, at room temperature, at a mercury pool whose potential was fixed at +50 mV vs SCE (initial current 50 mA). After exhaustive electrolysis (8 h, *n* = 16), that is, when a negligible current was recorded (1 mA), the solution was neutralized with dry ice and the solvent was removed under reduced pressure. The brown oil residue was then poured into diethyl ether (20 mL). Insoluble TEAP was filtered off, and the filtrate was evaporated under reduced pressure at 30 °C. Flash chromatography of the residue on silica gel with toluene as the eluent afforded the expected 1,4-benzoxazine **2a** in 77% yield (167 mg, 0.385 mmol) as a yellow solid which was recrystallized from pentane/ether (60/40): mp 129–131 °C; ¹H NMR (300 MHz, CDCl₃) δ 0.85–1.80 (m, 21H), 1.95 (s, 1H), 2.55 (m, 1H), 2.75 (m, 1H), 4.30 (s, 1H), 4.75 (s, 1H), 6.35 (d, *J* = 9 Hz, 1H), 7.00 (d, *J* = 9 Hz, 1H), 7.50 (m, 3H), 7.70 (d, *J* = 8 Hz, 2H), 12.75 (s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 21.2, 21.4, 25.5, 26.0, 26.6, 31.2, 33.2, 33.5, 38.5, 51.6, 51.9, 91.8, 108.7, 112.6, 120.6, 123.8, 128.0, 128.8, 131.1, 138.5, 147.2, 152.1, 203.0; MS DCI *m/z* 435 (MH⁺). Anal. Calcd for C₂₉H₃₄N₂O₃: C, 74.65; H, 7.83; N, 6.45. Found: C, 74.56; H, 8.11; N, 6.42.

[(5aR,9aS)-1,5a-Dihydroxy-9a-methyl-6,7,8,9,9a,10-hexahydro-5aH-phenoxazin-2-yl](phenyl)methanone 7b. Isolated as a single diastereoisomer with *cis* configuration: yellow solid recrystallized in ether; mp = 192–194 °C; ¹H NMR (500 MHz, CDCl₃) δ 1.40 (s, 3H), 1.45–1.90 (m, 7H), 2.12 (d, *J* = 14.5 Hz, 1H), 3.54 (s, 1H), 4.02 (s, 1H), 6.43 (d, *J* = 9 Hz, 1H), 7.02 (d, *J* = 9 Hz, 1H), 7.50 (m, 3H), 7.67 (d, *J* = 7 Hz, 2H), 12.72 (s, 1H); ¹³C NMR (100 MHz, CDCl₃) δ 20.6, 22.0, 22.8, 33.2, 35.1, 53.9, 99.3, 108.8, 113.5, 120.1, 124.5, 128.7, 129.4, 131.9, 138.8, 147.2, 152.5, 201.2; MS DCI *m/z* 340 (MH⁺). Anal. Calcd for C₂₀H₂₁N₂O₄: C, 70.79; H, 6.19; N, 4.13. Found: C, 70.54; H, 6.41; N, 4.14. The *cis* junction of the bicyclic system was established on the basis of NOE experiments (mixing time: 250 ms): a NOE effect was observed between the 9a-angular methyl substituent (1.40 ppm) and the 5a-hydroxy group (3.54 ppm). The stereochemical assignment was confirmed when the hemiacetal cycloadduct **7b** was exposed for 48 h in CDCl₃; then, a *cis*–*trans* equilibrium

occurred leading to a 2/3 vs 1/3 mixture of diastereoisomers, as already reported for similar derivatives.¹⁹ The NOE effect was not observed with the minor isomer: ¹H NMR (500 MHz, CDCl₃) δ 1.20 (s, 3H), 1.45–2.12 (m, 8H), 4.23 (s, 1H), 4.30 (s, 1H), 6.45 (d, *J* = 9 Hz, 1H), 7.10 (d, *J* = 9 Hz, 1H), 7.50 (m, 3H), 7.67 (d, *J* = 7 Hz, 2H), 12.81 (s, 1H); ¹³C NMR (100 MHz, CDCl₃) δ 20.6, 22.0, 22.9, 30.8, 35.6, 53.9, 99.8, 109.4, 113.6, 120.7, 125.8, 128.7, 129.4, 132.0, 138.7, 148.1, 153.3, 201.2.

[(R,S)-5-Hydroxy-3-phenyl-2-phenylethylamino-2H-1,4-benzoxazin-6-yl](phenyl)methanone 8. 3,4-Aminophenol **1_{red}** (114.5 mg, 0.5 mmol) and phenylethylamine (1.3 mL, 10 mmol) were added to a 0.02 M solution of TEAP (1.15 g, 5 mmol) in MeOH (250 mL). The resulting solution was then oxidized under nitrogen, at room temperature, at a mercury pool whose potential was fixed at +50 mV vs SCE (initial current 45 mA). After exhaustive electrolysis (6 h, *n* = 10), the electrolysis solution was concentrated until the 1,4-benzoxazine derivative precipitates in full. Then, the yellow solid was collected by filtration, washed with small fractions of MeOH, and dried in a vacuum desiccator (130 mg, 0.29 mmol, 58% yield): mp 193–195 °C; ¹H NMR (300 MHz, CDCl₃) δ 2.35 (m, 1H), 2.85 (m, 2H), 3.20 (m, 1H), 3.28 (m, 1H), 5.95 (d, *J* = 11 Hz, 1H), 6.58 (d, *J* = 9 Hz, 1H), 7.15 (d, *J* = 7 Hz, 2H), 7.25 (m, 3H), 7.40–7.60 (m, 7H), 7.70 (d, *J* = 7 Hz, 2H), 8.00 (d, *J* = 7 Hz, 2H), 13.10 (s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 37.2, 46.6, 81.8, 108.8, 114.7, 123.1, 126.8, 127.9, 128.8, 128.9, 129.0, 129.2, 129.5, 131.4, 132.2, 134.2, 135.6, 138.6, 139.7, 151.4, 155.4, 161.1, 200.9; MS DCI *m/z* 449 (MH⁺). Anal. Calcd for C₂₉H₂₄N₂O₃: C, 77.68; H, 5.36; N, 6.25. Found: C, 77.59; H, 5.46; N, 6.24.

[(R,S)-2-(2,2-Dimethoxy)ethylamino-3,3-diphenyl-5-hydroxy-3,4-dihydro-2H-1,4-benzoxazin-6-yl](phenyl)methanone 23. Freshly distilled enamine (425 mg, 1.5 mmol) was dissolved in methanol (250 mL) that contained TEAP (1.15 g, 5 mmol), along with 2,2-dimethoxyethylamine (55 μL, 0.5 mmol). The addition of the latter was necessary to produce the monoanionic species of **1_{red}**, which was the sole form that can be oxidized to *o*-azaquinone **1_{ox}**. Then, 3,4-aminophenol **1_{red}** (114.5 mg, 0.5 mmol) was added by small portions (22.9 mg, 0.1 mmol) to the solution which was oxidized at a mercury pool whose potential was fixed at +50 mV vs SCE, under nitrogen, at room temperature. After exhaustive electrolysis (4 h, *n* = 2), the solvent was removed under reduced pressure. The brown oil residue was then poured into diethyl ether (20 mL). Insoluble TEAP was filtered off and the filtrate was evaporated under reduced pressure, at 30 °C. Flash chromatography of the residue on silica gel with toluene/acetone 98/2 v/v as the eluent afforded the expected 1,4-benzoxazine **23** in 55% yield (140 mg, 0.274 mmol) as a yellow solid which was recrystallized from ether: mp 154–156 °C; ¹H NMR (300 MHz, CDCl₃) δ 2.45 (m, 1H), 2.95 (m, 2H), 3.30 (s, 3H), 3.35 (s, 1H), 4.30 (t, *J* = 6 Hz, 1H), 5.20 (s, 1H), 5.80 (d, *J* = 11 Hz, 1H), 6.35 (d, *J* = 9 Hz, 1H), 6.95 (d, *J* = 9 Hz, 1H), 7.10–7.55 (m, 13H), 7.70 (d, *J* = 8 Hz, 2H), 12.85 (s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 46.9, 53.4, 54.0, 62.3, 89.4, 104.1, 108.7, 112.7, 120.7, 124.5, 126.6, 126.8, 127.0, 128.0, 128.1, 128.3, 128.8, 131.2, 138.3, 143.0, 144.1, 147.0, 152.3, 201.5; MS DCI *m/z* 511 (MH⁺). Anal. Calcd for C₃₁H₃₀N₂O₅: C, 72.94; H, 5.88; N, 5.49. Found: C, 72.87; H, 5.95; N, 5.47.

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Supporting Information Available: General experimental methods, ¹H/¹³C NMR and MS spectral data, CHN analyses, and melting points for substituted benzoxazine derivatives **2b–7a**, **9–22**, and **24–35**. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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